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Research Article

PHARMACEUTICO-ANALYTICAL STUDY OF NAGA BHASMA BY USING RASATARANGINI REFERENCE

Shewalkar Kalyani Jeewanrao

PhD Scholar, Dept. Rasa Shastra & Bhaishjya Kalpana, Shri Ayurved Mahavidyalaya, Nagpur, Maharashtra, India.

Article info	ABSTRACT					
Article History:	<i>Naga bhasma</i> is one of the herbo-metallic preparations used in Ayurveda. In this study an					
Received: 21-10-2023	effort has been made to establish standards for <i>Naga bhasma</i> prepared by using classical					
Accepted: 08-11-2023	ref. described in Rasatarangini with classical format, <i>Shodhana, Jarana, Bhavana & Marana</i> .					
Published: 10-12-2023	In Samanya & Vishesha 'Shodhana' (purification process) removes heavy metals other than					
KEYWORDS:	lead, apart from making it soft and acquiescent for trituration. Jarana process is pre-					
Naga Shodhana,	procedure of Marana for all Puti loha. For putapka of Putiloha without Jarana process it					
Marana, Bhasma,	difficult to convert the Bhasma because these metal have low melting point. Manashila is					
Marak Dravya,	Ariloha of Naga. Ariloha is used as Maraka Dravya for preparation of Bhasma which acts as					
Varitar,	supporting agent to help the efficacy of <i>Bhasma</i> . Black coloured <i>Naga Bhasma</i> was obtained					
Rekhapurnatva,	after 10 Puta by using classical Puta. Prepared Naga bhasma subjected to tests mentioned in					
Unnam.	Ayurvedic texts Varitar, Rekhapurnatva, & Unnam, tests and physico-chemical analysis such					
	as pH Value, Total Ash, Loss on drying and acid insoluble ash.					

INTRODUCTION

Bhasma are the metallic preparations in which the metal is incinerated with various juices, decoction of herbal ingredients frequently used in Ayurveda to treat various diseased conditions since centuries without developing any major adverse effects. *Bhasma* are prepared in a well described, generalized classical format, *Shodhana, Jarana, Bhavana & Marana.* Generally the term *Jarana, in Rasashastra* is concerned with *Parad.* It is one of the eighteen *Sanskaras* of *Parad.* However, this term is also used for the intermediate step performed during the *Marana* of *Putilohas* viz. *Naga, Vanga* and *Yashada.*

On the basis of media, these *Marana* procedures can be classified into 4 groups, which are *RasaBhasma* (Mercurials), *Mulika* (plant-products), *Gandhakadi* (sulphur) & *Arilauha* sequentially in decreasing order of superiority^[1]. *Ari* means enemy. The metal which kills the metallic properties of any other metal is considered to be *Ariloha*. *Manashila* is

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used as *Maraka Dravya* for preparation of *Naga Bhasma* which acts as main active ingredients or as an auxiliary agent to assist the efficacy of *Naga Bhasma*. It reacts with remnant, unreacted lead oxide (PbO) transforming it to lead sulphide (PbS) which is the least toxic form of lead.^[2]

The use of Naga is described in Charaka Samhita in Trapvadi lepa for the treatment of Kushtha, Pancha lauha, Kustha roga chikistha. The use of Naga in Sushruta samhita also in Trapwadi lepa for the treatment of Kustha, a variety of Shilajatu, used for Kaphaja Arbuda. The Ayurvedic application of Naga Bhasma is described in Pandu, krimi, Prameha, Amavata, Raktapradara, Rakta arsa, Vrikka shopha, Hasatapadavikara, Pakshyaghata. The Pharmacological activity of Naga Bhasma is used for Hyperglycemia, Amavata, Gulma, Grahani, Atisaranasaka, Vajikarana, Vrisya, Balya, Hypoglycemic activity, testicular regenerative capacity, good Rasayana. Toxicity of lead occurs commonly through manufacturing and ecological exposure. It affect almost all system in the body and gives rise to symptoms such as lead stomach pain, lead encephalopathy etc. [3] So, the objectives of this study are to determine SOP in the preparation of Naga Bhasma, evaluate the consistent findings of Shodhana & Marana, and define physico-chemical properties of respective stage of pharmaceutical

processing and evaluation of physical & chemical test parameters according to classics as well as modern science by using classical *Puta* method.

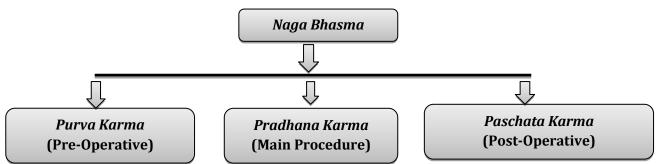
MATERIAL AND METHODS

Procurement and authentication of Raw materials

The prime objective of pharmaceutical research is to produce a safe, effective and quality drug. The quality of the pharmaceutical product depends not only on the care taken in its preparation, but also in confirming that the genuine raw materials have been used and the material has been correctly processed. Raw Naga, *Tila Taila, Takra, Gomutra, Kanji, Kulattha seeds, Manashila, Ashwattha Twaka,*

Churnodaka and *Nimbu Swarasa* were used as raw ingredients. Lead was considered as Naga for their similar characteristics and was collected from local market and *Goshala* Nagpur and authenticated as per classical transcripts cited.

Takra, Kanji, Kulattha Kwatha, Aadraka Swarasa and Churnodaka were prepared as per the references of Sushruta Samhita, Sutrasthana: 45/85, Rasayansara 1/1-6, Sharangdhara Samhita Madhyama Khanda: 2/1 & 1/2, Rasatarangini (11/216-218) respectively. The Naga Bhasma was prepared through the following Pharmaceutical processing.



Preparation of *Naga Bhasma*

- 1. Preparation of Takra, Kanji, Kulattha Kwatha, Churnodaka & Aadraka Swarasa
- Shodhana of Manshila.
 Samanya & Vishesha

S. Sumanya & Vishesha Shodhana of Naga Dhatu 4. Jarana of Naga Dhatu

Shodhana of Manashila^[4]

Reference: Rasa Ratna Samuchhaya 11/114

Principle: Bhavana

Duration: 7days

Equipment: Weighing machine, *Khalwayantra*, Stainless steel vessels, measuring vessel, plate etc.

Materials: 1. Ashuddha Manashila: 300g

2. Aadraka Swarasa: Q.S.

Procedure: *Ashuddha Manashila* was triturated with *Aadraka Swarasa* and this similar procedure of *Bhavana* was repeated 7 times with fresh *Swarasa* each time and dried properly.

Observation: After completion of *Bhavana*, *Manashila* became reddish bright, *Slakshna churna* with smell of *Aadraka* and remarkable constant increase in weight was noted.

Results: Initial Weight of *Ashuddha Manashila*: 300gm Final weight of *Shuddha Manashila*: 312gm

Weight gain: 12g weight gain: 4%

Samanya shodhana of Naga Dhatu^[5]

Reference: Rasa Ratna Samuchhaya, 5/13

parameters), organoleptic and Physico-chemical test

Principle: *Dhalana* (melting, followed by quenching) **Media**: *Tila Taila* (sesame oil), *Takra* (butter milk), *Gomutra* (cow urine), *Kanji* (sour gruel), *Kulattha Kwatha* (decoction of seeds Dolichos biflorus)

Bhasma Pareeksha (testing of

bhasma through Ayurvedic

Duration: 7 days

Equipment: Weighing machine, *Pithara Yantra*, stainless steel vessels, iron ladle, measuring vessel, pyrometer, and gas stove etc.

Materials: Raw Naga: 500g

Media: 1000ml X 7 Nirvapa X 7 times =49000ml

Procedure: Raw *Naga* taken for *Shodhana* was confirmed for Ayurvedic *Grahya* parameters like quick melting, heavy, have bright black surface and gives black line on rubbing over white paper. *Samanya shodhana* was carried out by seven times quenching of melted *Naga* in each media. Each time new liquid media was taken.

Vishesha Shodhana of Naga Dhatu^[6]

Reference: Rasatarangini 19/10 **Principle:** *Dhalana* (melting, followed by quenching) **Duration:** 1 day **Equipment:** Weighing machine, iron pan, iron ladle, stainless steel vessels, measuring vessel, pyrometer, gas stove, etc.

Materials: Samanya Shodhita Naga: 355.81g

Media: Churnodaka: Q.S.

Procedure: *Vishesha shodhana* was done by seven times quenching of melted *Naga* in *Churnodaka*.

S.No.		In <i>Taila</i>	In Takra	In Gomutra	In <i>Kanji</i>	In Kulattha Kwatha	In Churnodaka
1.	Colour	Blackish silver colour	Blackish silver colour	Light yellow	Light yellow and lustrous	More shining silvery	Blackish shine with whitish
2.	Texture	Little part in a granular form & coarse form	Some part Coarse form	Some part coarse form, brittleness increases	More brittle	More in coarse form	More in coarse form
3.	Time required for melting	4.50min	4.15min	3.30min	3.45 min	4.10 min	4.15min
4.	Wt of <i>Naga</i> before <i>Dhalana</i> (7times) (g)	500	464.77	436.64	407.08	380.93	355.81
5.	Wt of <i>Naga</i> after <i>Dhalana</i> (7times) (g)	464.77	436.64	407.08	380.93	355.81	332.65

Results: Initial weight of *Naga*: 500g

Final weight of *Naga* after *Samanya* and *Vishesha shodhana*: 332.65g Total Amount of *Naga* Lost: 167.35g

% of loss: 33.47%

Jarana of Naga Dhatu^[7]

Reference: Rasatarangini (19/11-14)

Principle: Avapa

Duration: 5 hours

Equipment: Weighing machine, iron pan, iron ladle with a long handle, gas stove, *Sharava* (earthen lid), stainless steel spatula, pyrometer etc.

Ingredients: *Vishesha Shodhita Naga*-1 part: 250g **Medium**: *Ashwattha Tvak Churna*- 1part: 250g **Procedure:** *Shuddha Naga* (purified lead) was heated in an iron pan. After complete melting, *Naga* was strongly rubbed with *Ashwattha Tvak Churna* at a regular interval. After 2 hrs *Naga* was converted in to yellow powder. Powdered metal was collected in the center of the iron pan and covered with the *Sharava* (earthen lid) and maximum amount of heat was given till the bottom of vessel became red hot. Heating stopped after 3 hrs. On next day, powder was collected. This process followed by *Prakshalana* of *Naga Dhatu*. The *Prakshalana* was repeated until the pH of decanted water become neutral i.e., around 7.

Observation: Addition of *AshwatthaTvak Churna* and constant rubbing resulted into yellow coloured *Naga* powder.

Wt. of Shuddha Naga(g)	Wt. of AshwatthaTvak Churna	Duration	Wt. of <i>Jarita Naga</i> (g)	Wt. Increase in %				
250	250	3 hr 30 min	306.23	22.49				

Table 2: Observation during Jarana of Naga

ii. *Prakshalana* of *Jarita Naga* OBSERVATIONS

The amount of water for the *Prakshalana* of *Jarita Naga* was not found in the classical texts. Hence 4 times of water was taken to ensure the proper dilution of the *Jarita Naga* in the water.

Table 3: pH of water of Jarita Naga and wt. of Naga after Prakshalana

Wt. of <i>Naga</i> before	1 st	2 nd	3 rd	4 th Wash	Wt. of <i>Naga</i> after	Wt. decrease in
<i>Kshalana</i> (g)	Wash	Wash	Wash		<i>Kshalana</i> (g)	%
306.23	11.5	9.8	8.6	7.2	254.59	8.50

Preparation of Naga Bhasma^[8]

Reference: Rasatarangini19/14-15

Principle: Bhavana and Putapaka (Incineration)

Equipment: Weighing machine, *Khalwayantra, Gaja Puta*, cow dung cakes, knife, spoon, *Sharava*, mud smeared cloth, pyrometer etc.

Ingredients: Jarita Naga (1 part): 200g Shuddha Manashila (1part in 1st Puta then it reduced 1/20th part in remaining Puta): 200g Ashwattha Twaka churna: Q.S.

Medium: Nimbu Swarasa :Q.S

Procedure

1. Jarita Naga, Shuddha Manashila and freshly prepared Nimbu Swarasa was taken in clean Khalwayantra and triturated properly, till formation of smooth mass followed by Chakrikarana.

- 2. After complete drying of *Chakrikas*, it was taken in a *Sharava* (earthen lid) and covered with another inverted *Sharava*.
- 3. Then, space between the two *Sharava* was sealed properly with the help of cotton cloth and *Multani mitti* and allowed to dry.
- 4. The *Sharava* was placed in *Puta* and incinerated and temperature was recorded with help of pyrometer.
- 5. *Puta* was allowed to cool down on its own, after that *Sharava* was opened carefully.
- 6. The change in appearance and weight of *Chakrikas* was observed.
- 7. This procedure was repeated for 10 times until *Naga Bhasma* was obtained.

OBSERVATIONS

After each *Puta*, the color of *Chakrikas* was changed from greenish to black, lusterless, soft in texture.

							89	u Murunu				
Puta	Total wt.=Jarita Naga + Shuddha Manshila (g)	Bhavana Drava- Nimbu Swarasa (ml)	Wt. of <i>Chakrikas</i> Before <i>Puta</i> (Dry <i>Chakrikas-</i> g)	Wt. of <i>Chakrikas</i> After <i>Puta</i> (g)	Cow Dung Cakes (No.)	Cow Dung Cakes (Wt.) Kg	Max Temp. (ºC)	Time reqd. to attain the Max. Temp. (minutes)	Colour of <i>Chakrikas</i> after <i>Puta</i>	Hardness/ Softness of <i>Chakrikas</i>	Wt. loss after <i>Puta</i> (g)	%Wt. loss
1 st	200+200=400	100	425.45	221.22	15	3.6	560	15	Greyish	Soft	204.23	48.0
2 nd	221.22+11.06 =232.28	70	258.81	229.69	15	3.6	500	18	Greyish	Hard	29.12	12.23
3 rd	229.69+11.48 =241.17	70	265.92	233.36	13	3.25	450	12	Black	Hard	32.56	12.24
4 th	233.36+11.66 =245.02	70	266.25	226.99	13	3.25	520	13	Black	Hard	39.26	14.74
5 th	226.99+11.34 =238.33	60	258.47	220.62	13	3.25	550	14	Black	Soft	37.85	14.64
6 th	220.62+11.03 =231.65	50	252.18	206.95	12	3	450	12	Black	Soft	45.23	17.93
7 th	206.95+10.34 =217.29	40	237.42	194.56	12	3	460	12	Black	Soft	42.86	18.05
8 th	194.56+9.72 =204.28	40	224.73	184.28	10	2.5	420	10	Black	Soft	40.45	17.91
9 th	184.28+9.36 =196.64	30	217.79	176.56	10	2.5	400	13	Black	Soft	41.23	18.93
10 th	176.56+8.82 =185.38	30	207.61	169.46	10	2.5	430	10	Black	Soft	38.15	18.37

Table 4: Observation during Naga Marana

RESULT

Initial weight of *Shuddha Naga* + *Shuddha Manshila*: 200 g+294.81g=494.81g

Final weight of *Naga Bhasma*: 185.38g

Total Loss: 312.43g % of loss: 63.14 %

Paschat Karma

After 3^{rd} *Puta Rekhapurntva* (when *Bhasma* is rubbed in between the index finger and thumb. It should enter into the lines of the finger), after 5^{th} *puta*,

softness was observed, *Varitaratva* (it is floating character of *Bhasma* on stagnant water surface) and *Unnam* (a grain of rice is to be kept carefully on the layer of floated *Bhasma*, observe whether the grain floats or sinks) was obtained in 10th *Puta*.

	Table 5: Testing Ayurvedic & Modern parameters of Naga Bhasma						
S.No.	Ayurvedic Parameters	Results	S. No.	Modern Parameters- (Organoleptic characters)	Results		
1.	Shabda	Nishabda	1.	Appearance	Black, powder form		
2.	Sparsha	Mridu	2.	Taste	Tasteless		
3.	Rupa	Sukshma, Shlakshna, Krishnabha	3.	Odour	Not significant		
4.	Rasa	Niswadu	4.	Touch	Soft		
5.	Gandha	Nirgandhi					
6.	Bhasma pariksha	Rekhapurnavta, Varitara, Unnam pariksha passed					

Table 5: Testing Ayurvedic & Modern parameters of Naga Bhasma

Table 6: Testing Analytical parameters of Naga Bhasma

S.No.	Test Name	Results
1.	Total ash content	82%
2.	Acid Insoluble Matter	9.80%
3.	Loss on drying@105°C	7.2%
4.	рН	7.5
5.	Water soluble extractive	21.16%

DISCUSSION

Shodhana of Manashila

The process of *Manashila shodhana* was done with ref.R.R.S.3/95-96, *Manashila* was mentioned as *Ariloha* of *Naga* metal as per ref. So, it is generally used as a *Maraka dravya* for *Naga* (lead) in present study. The weight of *Manashila* was found increased after *Shodhana* process due to addition of solid contents (starch content) of *Adraka Swarasa*. There are several positive factors associated with *Adraka Swarasa*. Phytochelatins are heavy metal-binding peptides that play an important role in detoxification of heavy metals by chelation. Ginger contains two important Sulphur-based amino acids called cysteine and methionine which act as phytochelatins and can render arsenic in *Shuddha Manashila* nontoxic^[9].

Observations and Result of Analytical Study

Samanya and Vishesha Shodhana in Naga

Samanya and Vishesha Shodhana were done by Dhalana process. During quenching in sesame oil, Naga caught fire pungent smell, hissing sound and black fumes were observed after each quenching. Flame was noticed after quenching in Takra as well. Hence flame, black fumes after 1st quenching in sesame oil and Takra are likely due to burning of residual oil and ghee respectively. When this Naga, was heated again, liquid media evaporates first which cause delay in rise of temperature. Heating of Naga up to complete melting creates expansion in the molecules and sudden cooling after quenching in liquid media creates abrupt compression in the molecules. Repeated heating and sudden cooling help to break the bonds between molecules and thus help in increasing brittleness of metal. Some fraction of *Shodhana* media also forms thin coating on the surface of metal which also help to impregnate organic molecules in the metal also creates chemical reaction between the surface of melted *Naga* and oxygen present in the air. This leads in the formation of lead oxide (PbO) which was found in yellowish powder form floating over the surface of melted *Naga*. Finally blackish silvery shine *Shuddha Naga* were obtained ^[10].

Jarana of Shuddha Naga

Jarana process is mainly applied for Putilohas and Vanga, Naga are included under Puti Loha. Putilohas cannot be subjected to Puta in their metallic form because of their low melting point. Hence a preparatory method that is Jarana was mentioned in classics to convert the Putiloha into its powder form and to obtained more stability on fire. An overall review of the herbal drugs used for Putiloha Jarana indicates that most of them contain Kshara (alkaline matter). Alkali is said to be best oxidizing agent for metals. Kshara may be working as a catalyst and convert the metal into powder form. By its Bhedana (penetration property) Kshara may help in making the metal softer and brittle. After process, yellowish coloured powder of Naga was obtained.

Preparation of Naga Bhasma

Naga Bhasma was prepared according to ref R.T.19/14-15. Using Jarita Naga, Shuddha Manashila and Nimbu Swarasa. Nimbu Swarasa is used as Bhavana dravya, which forms herbal coat on the surface of metal particles and form a surfactant and thus facilitate the further processing. This is similar to the surfactant mediated production of nanoparticles. According to ref. Shuddha Manashila was taken in 1 part in 1st *Puta*, Maximum quantity of *Naga chakrika* converted into black coloured and lot of crystals of arsenic got deposited on inner side of upper Sharava and on the upper layer of *chakrika*. In consequent *Puta*, only 1/20th part of Manashila was added as that of material obtained after each incineration cycle. After second *Puta, chakrika* were hard, black in colour with some metallic particles (Utthapita Naga) observed deposited on inner side of upper Sharava and on the upper layer of *Chakrika*. After 5th *Puta, Chakrikas* were soft in touch, easily breakable and without shining at the cut surface. After 10th Puta it passed Bhasma Pariksha like Rekhapurnatva, Varitar and Unnam. After *Marana*, black coloured of *Naga Bhasma* was obtained.

Marana, arsenical In compounds are intentionally added to Ayurvedic formulations as main active ingredients or as auxiliary agent to assist the efficacy of herbal drug. Temperature during Marana probably facilitates conversion of arsenic sulphide (As_2S_2) to arsenic oxide (As_2O_3) and thus conversion of PbO to PbS. The boiling point of arsenic oxide (As_2O_3) is about 465°C and hence would have vaporized during the incineration cycle where PbS is known to react with PbO when heated, leading to formation of metallic lead and sulphur dioxide. An addition of realgar during each incineration cycle may probably be aimed at suppressing the above reaction. The addition of realgar in excess quantity reacts with any unreacted PbO transforming the same to PbS. This ensures that the intermediates do not contain elemental lead. These finding denotes the importance of Manashila in the preparation of Naga Bhasma which assist the formation of PbS and ensure the safety aspect of *Naga* Bhasma because intermediate compound PbO is more toxic as compared to lead sulphide.[11]

Analytical Study

On organoleptic evaluation of Naga Bhasma showed smoothness with no perceptible coarse powder, having tasteless property and no specific odour, produced no perceptible sound during chewing. Sound and touch indicate physical properties like smoothness, softness, and fineness of Bhasma, Naga Bhasma was black in colour. Specific colour of the Bhasma indicates formation of particular metallic compounds, because each chemical compound possess particular colour. Tastelessness of Bhasma indicates transformation of the particular metallic taste to tasteless compound i.e.; a new entity resulted due to unique pharmaceutical processing. Varitara. Rekhapurnata and Unama test indicate lightness and micro fineness of the Bhasma. Analytical study brings

the standard for the quality drug and helps to explain the pharmacokinetics and pharmacodynamics of a drug. Here analytical study was carried out with final product to know the physico-chemical changes and effect of different pharmaceutical processing. The L.O.D. value of *Naga Bhasma* was 7.2% because it also contains organic substances as its ingredients which absorb moisture. The pH value which was 7.5 shows slightly alkaline nature. *Naga Bhasma* was evaluated for ash value and it was found 82% w/w because it also contains organic substances as its ingredients. Acid insoluble Ash value was 9.80% which facilitates the easy absorption of drug.

CONCLUSION

Pharmaceutical standardization is an important requirement for good manufacturing practices as well as to insure the quality and quantity of final product. To accomplish *Naga Bhasma*, which passes all the *Bhasmaparikshas*, *Naga* should be subjected to *Samanya shodhana* by *Dhalana* in *Kanji*, *Takra*, *Kulatta Kwatha*, *Gomutra* and *Tila taila*; *Vishesha shodhana* by *Dhalana* in *Churnodaka* for 7 times each media; then *Jarana* with *AshwatthaTvak Churna* and *Marana* with 10 *Puta*. For preparation of *Naga bhasma*, alternate increasing and decreasing pattern of temperature is applied.

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*Address for correspondence Dr. Shewalkar Kalyani Jeewanrao PhD Scholar, Dept. Rasa Shastra & Bhaishjya Kalpana Shri Ayurved Mahavidyalaya, Nagpur, Maharashtra, India. Mobile: 9309501082 Email: vdkalyani7@gmail.com

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Samanya & Vishesha Shodhana of Naga



Ashuddha Naga	Naga heated until it became	Melted Naga quenched in different
	melted	media using Pithar yantra



The process of quenching was repeated seven times in each liquid media

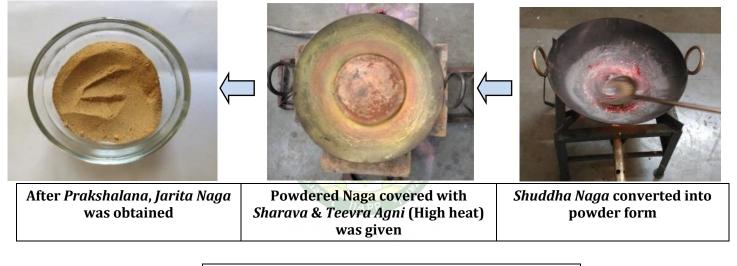
After Samanya & Vishesha Shodhana Shudhha Naga was obtained



Jarana of Shuddha Naga

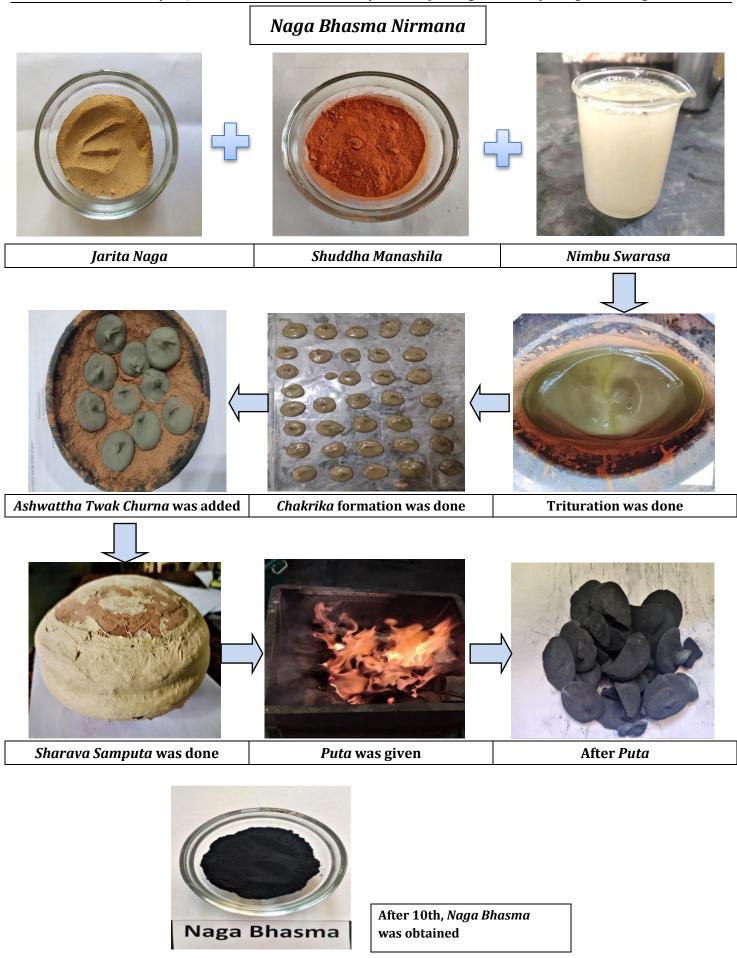






Shodhana of Manashila





Bhasma Pariksha of Naga Bhasma

Name of Bhasma Pariksha	Naga Bhasma
1.Rekhapuranvta	
2. Varitartva	
3. Unnam	